

CRIMP WALL CHART



V28.05.2024
CONTACT US 1300 654 782
www.taipan.com.au

STANDARD RANGE

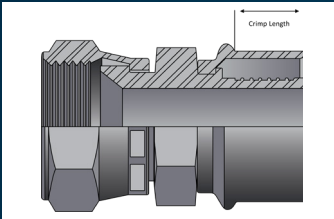
HOSE TYPE	HOSE TAIL SERIES	02	03	04	05	06	08	10	12	16	20	24	32
100R1	K		15.3 Precrimp to 16mm	16.65	18.29	21.2	24.25	27.2	31.9	40.65	50.3	58.4	69.7
100R2	K			17.65	19.3	22.2	25.28	28.2	32.9	41.65	51.3	59.4	72
	L					23	26.9 Precrimp to 28mm		34	42.8	52.9	59.4	71.5
	N							30.9					
100R2GP	K			17.65	19.3	22.2	25.28	28.2	32.9	41.65			
100R7	J *BUBBLE CRIMP	10.1	11.8	14.3	16.5	17.5	22						
100R8	A *BUBBLE CRIMP			13.6 Precrimp to 16mm		17.8 Precrimp to 19mm	21.6 Precrimp to 24mm		29.2	35.8			
	J *BUBBLE CRIMP	9.7	11.1	13.6 Precrimp to 16mm		17 Precrimp to 19mm	21.2 Precrimp to 24mm						
100R12SF	K								33.4	40.2			
	L								34.65	43.3	50.5	57.1	
	N								36	43.3	53.4		
100R12	L											58.2	70.75
100R13	N								36.3	44.2			
100R15	L					24	27.3						
	N							31.8	36.3	44.2	54.6	63	
	NP												79.2
100R16	K			16.65		21.2	24.2						
100R16GP	K			16.65		21.2	24.2	27.2	32.5	39.4			
100R17	K			15.9		20.8							
100R19	K							27.2	32.7	39.2			
TX2	K			16.65		20.1	24	27	32.1	39.4			
TX4000	L					23.8	26.4 Precrimp to 28mm		34.65	41.8			
TX6000	L					23.9	27.3		34.4	41.4			
	N							31.8	36.3	44.2	53.4		
GH506	N								37.2	44.2	53.4		

NOTES

ALL DIMENSIONS ARE IN MM AND ARE + - 0.25MM TOLERANCE.
ALL A, C, F & J TAILS NEED TO BE BUBBLE CRIMPED.
Crimp dimensions are subject to change at TAIPAN discretion.

DEFINITIONS

Precrimp - Use larger die initially to minimise rib size then change to correct die size to complete the crimp.
*Bubble Crimp - Refer to diagram and crimp lengths below to obtain best results.



BUBBLE CRIMP LENGTH

HOSE TAIL SERIES	02	03	04	05	06	08	10	12	16	20	24	32
A	11	22	33	35	35	36	37	38	42	49	52	
C		15	15		17	17	17	17	20			
F	11	22	33	35	35	36	37	38	42	49	52	
J	11	20	25	25	25	28						

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ACCESSORY RANGE

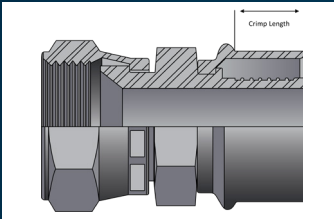
HOSE TYPE	HOSE TAIL SERIES	02	03	04	05	06	08	10	12	16	20	24	32
100R1PWH	K			15.9		20.3							
100R2H	K										50.8	59.4	70.9
100R2J	K			16.6		21.2							
100R2PWH	K					22.2							
100R4	K								33.8	41.9	51.6	57.4	72
	L								34.8	42.8	51.8	58.4	71.2
100R5H	F *BUBBLE CRIMP				F05 16.2		F08 21.8	F10 25.8	F12 28.9	F16 33.8	F20 39.2	F24 46.4	
	K			K03 16	K04 18	K05 20.6		K08 27.1					
100R6	J *BUBBLE CRIMP			15	16.8	18.3	23						
100R6H	J *BUBBLE CRIMP			15	16.3	17.5	21.8						
100R14	C *BUBBLE CRIMP		9.55	11.5 Precrimp to 13mm		15	18.7	21.9	24.4	31.9			
	J *BUBBLE CRIMP	8.9	10	12.6	14	14.6	18.2						
100R14C	C *BUBBLE CRIMP						18.7						
	J *BUBBLE CRIMP						19						
100R16H	K			16.9		21.2	24.2	27.2	32	40			
PSH	A *BUBBLE CRIMP			14.2									
SAEJ188	K					22.2							
DN2 Test Hose	DN2	7.1											
GH8.3MM	J *BUBBLE CRIMP	10.1											

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C		15	15		17	17	17	17	20			
F	11	22	33	35	35	36	37	38	42	49	52	
J	11	20	25	25	25	28						